Ser. No. 10/580,060

AMENDMENTS TO THE SPECIFICATION:

Please amend the indicated paragraphs of the specification in accordance with the amendments indicated below.

Page 1: Between the Title and the 1st full paragraph, insert the following heading:

Background of the Invention:

1st full paragraph, delete in its entirety as indicated below:

The invention relates to a device according to the introductory portion of claim 1 as well as to a method according to the introductory portion of claim 8.

Page 3: 2nd full paragraph, delete in its entirety:

With regard to the device, this objective is accomplished pursuant to the invention by a device with the distinguishing features of claim 1. Advantageous developments are described in claims 2 to 7. With regard to the method, the objective is accomplished by a method with the distinguishing features of claim 8. Advantageous developments of the method are given in claims 9 and 10.

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Between the 2^{nd} and 3^{rd} full paragraphs, insert the following

heading:

Summary of the Invention:

Page 8: Between the 2nd and 3rd full paragraphs, insert the following

heading:

Brief Description of the Drawings:

4th full paragraph, amend as indicated below:

The Fig. shows the cam lobe and the position of the contour of the finished part[[,]] as well as the lower and upper tolerance limits of the contour of the unfinished part are shown in Figure 2.

Between the 4th and 5th full paragraphs, insert the following

heading:

Description of the Preferred Embodiments: